ReTurn7500

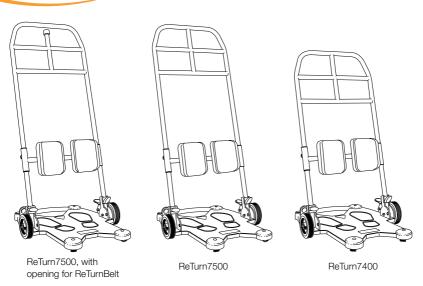
SystemRoMedic

ReTurn7400

SystemRoMedic[™]

Art. no. 7500 7500i

7400



SWL: 150 kg/330 lbs

©

Functional inspection

Visual inspection

Check the condition and function of the product regularly. Check to ensure that material is free from damage. If there are signs of wear, the product must be inspected and serviced.

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i Always read the manual

Always read the manuals for all assistive devices used during a transfer.

Keep the manual where it is accessible to users of the product.

Do not leave the patient unattended during a transfer situation.

The product should be inspected yearly, and otherwise as required, by a qualified technician. Service must be performed by a qualified technician.

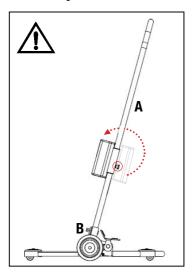


Manual no: 787 En Ver. 8 150615

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Assembly

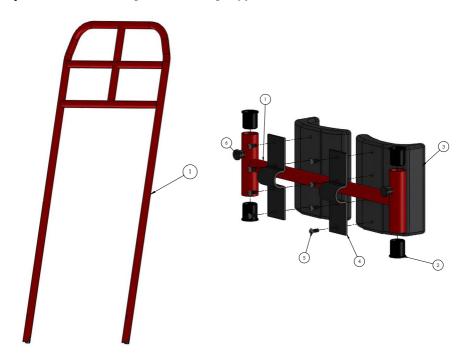


- **A.** Push the rising ladder/tube down into the mounting fixture on the base plate, so that the height-adjustment buttons are facing towards the caregiver.
- **B.** Insert the wing handles and tighten. Check to ensure that the wing handles are securely tightened and that the ladder is solidly secured in to the base plate before using the ReTurn.

General

Before the product is used, check to ensure that the screws are securely tightened. The product must be inspected regularly by an authorized technician. The product must be inspected thoroughly at least once each year, or more regularly if it is used very frequently. Inspection and service must be performed by an authorized technician.

Exploded view - Rising ladder and leg support



Component list

Ladder:

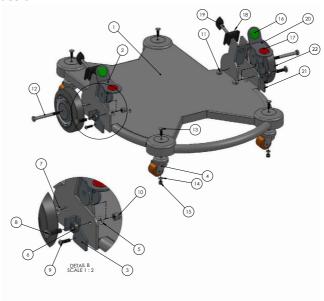
Number	Name
1	Rising ladder

Leg support:

Number	Name	Size
1	Holder for leg support	
2	Bushing	Ø28/Ø25,5x32 mm svart POM
3	Leg support	
4	Mounting fixture for leg support	
5	Screw K6S ISO 7380	M6x16
6	Locking pin	

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Exploded view - Chassie



Components

Number	Name	Size		
1	Base plate			
2	Brake pedal left			
3	Brake shoe left			
4	Castors swirvel, LRA-POA 35 G			
5	Washer Ø16/Ø8,2x2 mm vit POM			
6	Washer	Ø20/Ø10x9 mm svart POM		
7	Washer	Ø16/Ø8,2x2 mm vit POM		
8	Screw MVBF Din 603	M8x30 fzb		
9	Screw K6S ISO 7380	M6x20		
10	Nut MHM Din 1587	M8fzb		
11	Nut MHM Din 1587	M8fzb		
12	Screw din 24015 8,8	M8x80x22 fzb		
13	Screw MVBF din 603	M6x20 fzb		
14	Washer BRB ISO 7089	M6 fzb		
15	Locking nut DIN985	M6 fzb		
16	Brake pad green			
17	Brake pad red			
18	Catch for Wing handle			
19	Wing handle	M8x40		
20	Brake pedal right			
21	Brake shoe, right			
22	Castor wheel, VPA 126/8 K-FS	125 mm		

Spare parts - Spare part list

Article no.	Product	Unit	Components	Images
7325	Castors 125mm	1 set	2 x Castor 125mm	
			2 x Distance washer	
			2 x Screw	
			2 x Locking nut	
				7325
7318-10	Brake pads red	1 set	10 x Brake pads red	x 10 x 10
7210 10	Proko podo groop	1 001	10 v Proko podo groop	7318 7319
7319-10	Brake pads green	1 set	10 x Brake pads green	
7322	Wing handles	1 set	10 x Wing handle M8x40	(x 10
			10 x Catch for Wing handle	x 10
7320	Stop for Wing handle	1 pce	1 x Catch for Wing handle	♥ 7322
7901	Wing handle (old version)	1 000	1 v Wing handla	7320
7321	Wing handle (old version) S/N before xxxxxxxxx500001	1 pce	1 x Wing handle	
	5/14 boloto 20000000000000001			
7323	Leg support	1 set	1 x Leg support	7321
			1 x Mounting fixture for leg support	
			4 x Screw for bracket M5x20	d
7324	Castors swirvel 35 mm	1 set	4 x Castor swirvel 35mm	7323
			4 x Screw	
			4 x Locking nut	
			4 x Washer	7324
7326	Locking pins	1 set	10 x Locking pin for leg support	x 10
7327	Instruction label	1 set	10 x Instruction label	7326
1321	ii isti uction labei	1 561	TO X ITISH UCHOIT IADEI	x 10 7327
7328	Brake shoe ant islip 0,9 mm	1 set	10 x Brake shoe antislip 0,9	1321
7329	Brake shoe anti slip 1,5 mm	1 set	10 x Brake shoe antislip 1,5	
7330	Brake kit L and R	1 set	1 x Brake pedal left	
			1 x Brake pedal right	1
			1 x Brake shoe left	. *
			1 x Brake shoe right	×2
			2 x Locking acorn nut DIN 986) [O) 7330
			2 x Carriage Bolt M8x35	
			2 x Teflon coated washer	
			2 x Washer black	
			4 x Steel washer	
			2 x Screw M6x20	
			2 x Washer white M6	
		,	2 x Nut Din 985	
			2 x Green plastic button	
			2 x Red plastic button	
			2 x Friction 3M tape	

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Spare part list

Article no.	Product	Unit	Components	Images
7334	Carriage bolt / washers	1 set	2 x Carriage bolt M8x35	
			2 x Teflon coated washer	x 2
			4 x Steel washer	w 2
			2 x Locking acorn nut DIN 986	x 2
			2 x Washer black	7334
7335	Rising ladder 7500i w/o leg support	1 set	1 x Rising ladder w/o leg support 2 x Wing handle M8x40 2 x Catch for Wing handle	

Replacing spare parts

Centre wheel



Loosen the nut and remove the screw. Install the new wheel, placing the washer between the wheel and the chassis. Insert the screw and secure it with the nut.

Brakepads, red/green



Remove the old brakepads and insert the new ones.

Wing handles and stop for wing handles



Unscrew the wing knobs and replace them with new ones. If the "stop plate" needs to be replaced, remove it and replace it with a new one.

Lower-leg support



Unscrew the lower-leg support from its mount. Remove the lower-leg support and mount, and then install and secure the new ones. The lower-leg support is secured with 4 screws, which are included in the spare parts kit.

Swivel wheel



Loosen the bolt underneath the swivel wheel, pull out the screw, and then replace all of the parts for the swivel wheel assembly. Secure the new swivel wheel with the through bolt from the upper side of the foot plate, with the washer and nut on the underside.

Locking pin



Remove the plastic on the locking pin and loosen the nut underneath. The nut forms a unit with the locking pin, so that when it is loosened, the locking pin is also removed. Secure the new locking pin and tighten the nut.

Antislip brake shoe

For assembly instructions, see page 12 under the Periodic Inspection section.

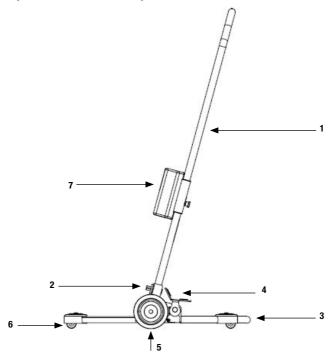
Brake kit

For assembly instructions, see page 13 under the Periodic Inspection section.

Carriage bolt / washers

For assembly instructions, see page 12 under the Periodic Inspection section.

Periodic inspection Detail descriptions for Periodic inspection



1. Rising ladder	Page 8
2. Wing handles	Page 8
3. Base plate	Page 8
4. Brakes (on fixed wheels)	Page 9
5. Fixed castors 125mm and axles (2 pcs.)	Page 9
6. Castor swirvel 35mm (4 pcs.)	Page 10
7. Leg support	Page 10

Periodic inspection, instruction



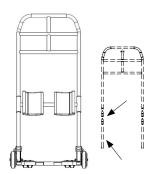
Wing handles and catch for wing handles

Check that the ladder is solidly secured in to the base plate. Loosen wing handles and release ladder from the base plate.

Make sure the wing handles have no visible signs of wear such as damaged threads and/or that an axially grooved surface become visible on the screws attachment on the plastic knob/handle.

Make sure catch for wing handles have no visible signs of wear such as cracks or damage around the hole.

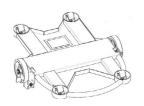
If visible signs of wear, replace the wing handle and catch for wing handle.



Rising ladder

Check to ensure that the rising ladder does not have any visible signs of wear such as cracks or damages around the holes for the wing handles or the holes for adjusting the leg support.

If there visible signs of wear, replace the rising ladder with a new one.



Base plate

Turn the ReTurn around and check to ensure that all parts are securely in place.



The gap between the front and rear wheels should be between 2-3 mm. Park the ReTurn on a level surface and place a 2 mm washer under one of the castor wheels. The gap can be adjusted with the help of spacers on the castors.

Brakes

1. Remedial measures to improve brake function:

If braking effect is inadequate, the brake shoes can be switched; alternatively, a strip of anti-slip tape can be applied to the brake shoe to improve brake function.

Anti-slip is available in two thicknesses: 0.9mm and 1.5mm. Name of spare part: Brake shoe anti-slip 0.9 mm, Art. No.: 7328 Name of spare part: Brake shoe anti-slip 1.5mm, Art. No.: 7329 Unit: 10 pcs.

Application of anti-slip tape

Note! The ladder should be removed first.

- Unscrew the brake shoe, or remove the wheel to access the brake shoe surface, and then apply the anti-slip tape to the brake shoe.
- Check brake function by ensuring that the brake shoe pressure is adequate when the brake is applied, and that the wheel moves freely when the brake is released. If the brake shoe is not tightened sufficiently, it may fall down and lock the wheel.



2. To prevent brake pedal from tipping automatically to braking position:

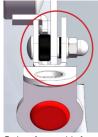
If the brake pedal fails to remain in the raised position, even when the carriage bolt is adjusted, the plastic washer can be replaced with a steel washer and a Teflon washer to increase tension on the brake pedal. These are placed between the brake yoke and the chassis. If the washers are replaced, a longer carriage bolt must also be used. (See order of assembly of parts, below.)

Name of spare part: Carriage bolt/washers, Art. No. 7334

Assembly of washers and carriage bolt

Note! The ladder should be removed first.

Remove the carriage bolt from the brake pedal and replace it with the longer carriage bolt; place the washers between the brake yoke and the chassis. Ensure that the Teflon side is against the steel washer. The steel washer must be turned so that the round side is against the Teflon washer. Insert the plastic bushing between the pedal's yoke and the chassis. Insert the carriage bolt from the outside. Tighten the locking nut, together with the accompanying steel washer, sufficiently to allow the right degree of tension on the pedal when the brake is applied and released.



Order of assembly for parts (marked area)









3. To improve braking effect and prevent brake shoe from tipping automatically to braking position:

If the brakes do not brake sufficiently and the brake pedal tips automatically to the braking position, the entire brake system should be replaced with a brake kit. This applies if it is not possible to remedy the problem by lightly tightening the nut

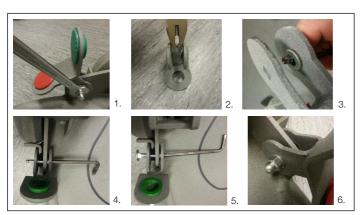
Name of spare part: Brake kit H & V, Art. No.: 7330

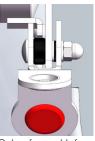


Assembly of brake kit

Note! The ladder should be removed first.

- 1. Loosen the nut and remove the brake pedal. 2. If the pedal's yoke is bent inward, try to bend it back to straighten it.
- 3. Use a tool, for example, a hex key, to hold the steel washer and Teflon washer in place. Ensure that the Teflon side is against the steel washer. The steel washer must be turned so that the round side is against the Teflon washer. 4. Install the pedal and hold the washers in place using the tool. Insert the plastic bushing between the pedal's yoke and the chassis, and then insert the tool to hold it in place. 5. Insert the carriage bolt from the underside (the side with the square hole on the brake yoke) while at the same time drawing out the tool. 6. Tighten the locking nut, together with the accompanying steel washer, sufficiently to allow the right degree of tension on the pedal when the brake is applied and released.





Order of assembly for parts

Brake pedal



Brake shoe

Castor/castor swirvel

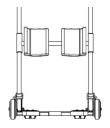
Check to ensure that the castor wheel bolts are securely tightened and that the castors (4 pcs.) rotate and swivel easily. If necessary, remove dirt and hair from wheels.

Castor swirvel Castor Castor Castor Castor swirvel Castor swirvel

Leg support

Check both parallel and horizontal adjustment.

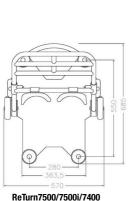
Friction can be adjusted by loosening or tightening the bolts at the rear of the support.

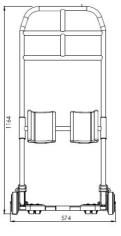


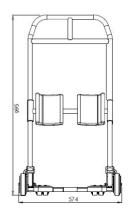
Care of the product:

- Use a soft cloth and mild cleaning agent such as dishwashing liquid or car shampoo to clean the ReTurn. Do not use abrasive cloths or brushes to clean the base plate.
- Do not use solvents.
- To disinfect, use 70% alcohol.

Technical specifications







ReTurn7500/7500i

ReTurn7400

- Art.nr 7500 Complete ReTurn (5 pcs)
 - Art.nr 7500i Complete ReTurn (5 pcs)
- Art.nr 7400 Complete ReTurn (5 pcs)

- 7501 Ladder to 7500
- 7501i Ladder to 7500i
- 7401 Ladder to 7400

SWL, Max weight: 150 kg/330 lbs (static load)

Total weight: 16,5 kg/36 lbs

Patented

SystemRoMedic™

Simple solutions for great results

SystemRoMedic™ is the name of Handicare's unique easy transfer concept, the market's widest and most comprehensive range of clever, easy-to-use and safe transfer and lifting aids designed to make life easier, both for the user and for the caregiver. SystemRoMedic™ is a complete solution that provides for the majority of patient transfer or manual handling requirements. From the simplest to the most complex scenarios, from the lightest to the heaviest. The concept encompasses assistive devices for four different categories of transfers:

- Transfer, assistive devices for manual transfers of users between two locations.
- Positioning, assistive devices for manual repositioning of users within the same location.
- Support, assistive devices for mobility support e.g., during sit-to-stand or gait training.
- Lifting, assistive devices for manual and mechanical lifting of users.

Improved work environment, improved quality of care and cost savings

The philosophy behind SystemRoMedic™ is focused on the prevention and reduction of occupational injuries while allowing users to experience a greater sense of independence and dignity. Through a unique combination of training and a complete range of efficient transfer aids, SystemRoMedic™ offers improvement of both work environment and quality of care and, at the same time, achieves significant cost savings.

Always make sure that you have the correct version of the manual

The most recent version of all manuals are available for downloading at/from our website; www.handicare.com.

For questions about the product and its use

Please contact your local Handicare and SystemRoMedic[™] representative. A complete list of all our partners with their contact details can be found on our website; www.handicare.com.

Handicare offers solutions and support to increase the independence of disabled or elderly people as well as to improve the convenience of those who are caring for them.

The Handicare Group is one of the leading healthcare companies in Europe with its own manufacturing organizations and sales companies in Norway, Sweden, Denmark, Germany, the Netherlands, Great Britain, France, China, Canada and the USA. Handicare's products are also distributed by partners in more than 40 countries worldwide. Our wide range of high-quality products includes various manual and power wheelchairs, seating systems, scooters, a complete easy transfer system and other patient handling aids, stairlifts, car adaptations, rise and recline chairs, and bathing and toileting products.



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