

Technical information and article list

August 2014





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Introduction

Handicare's SystemRoMedic™ MilkyWay is a complete, ingeniously simple and safe rail system for permanent installation on the ceiling and/or on the walls. Each MilkyWay rail system is individually designed in close cooperation with the customer, allowing for adaptation to specific conditions and for meeting of specific requirements. Together with an optional choice of ceiling lift unit and the appropriate lifting accessories, MilkyWay offers unlimited possibilities for design and adaptation of the perfect stationary lifting solution for all settings, rooms and lifting needs.

All the parts you need, nothing else

MilkyWay is a complete rail system that includes all the parts necessary for creating individually adapted, safe and flexible solutions, but, for the sake of simplicity, nothing else. For example:

- Straight rails in three profiles and several lengths, prepared for in-rail charging
- Rail curves in 15°, 22.5°, 45° and 90° variants, prepared for in-rail charging
- Switches; shunting rails, turntables and transition gates
- Ceiling brackets and adjustable pendants for ceilings of different heights and structures
- Wall fixtures for free bearing rail systems and for different wall structures and materials
- Accessories; traverse trolleys, power supply etc, and installation equipment

A complete article list can be found at the back of this material.



Material and surface coating

MilkyWay straight rails and rail curves are made of powder-coated aluminium while all fixtures; brackets, pendants etc are made of powder-coated steel. All powder-coated MilkyWay parts are white (RAL 9010). At an additional charge, they can also be supplied in various other colours or with a bare metal finish.

MilkyWay offers flexibility in every detail. This allows for a comprehensive range of alternative system designs as well as for easy installation.



MilkyWay rail systems must be designed, assembled, installed and inspected by gualified and authorized personnel and in accordance with the "MilkyWay Installation check list" and other instructions issued by Handicare AB.

MilkyWay has been designed to meet the highest safety standards. The rail system should be inspected and assessed for safety at least once per year.



All MilkyWay products are CE-marked.

MilkyWay offers excellent value for money and a safe, simple and flexible long-term solution

- Simple, functional and safe
- Very versatile, can be adapted to all settings, rooms and lifting needs
- Requires a minimum of floor space
- Always in place and ready for use
- Discreet and attractive design
- Economic
- Very easy to install

Ceiling lift units and many accessories for safe, easy and individually adapted lifting of users in most transfer situations are available in the SystemRoMedic™ Lifting range.

For more information about MilkyWay; instructions for design and installation and step-by-step examples of different types of installations, please consult the "MilkyWay Handbook" document or contact your local Handicare and SystemRoMedic™ partner. All contact details can be found on our website, www.handicare.com.





Safety



MilkyWay rail systems must be designed, assembled, installed and inspected by qualified and authorized personnel according to instructions issued by Handicare AB. Only fixing elements approved by Handicare AB and suitable for the specific installation may be used.

Regional regulations, as well as the intended applications for different installations, may vary significantly. Before deciding on how to install the rails, it is important to determine the condition of both the ceiling, the walls and the floor.

Specific fixings for installation of the rails are not included and general recommendations cannot be made. All decisions on fixings and anchorage for a specific rail system must be made by the installer or the constructional engineer in charge. Should fixings be supplied, the installer is responsible for evaluation of their suitability for the application at hand.

Minimum requirements on ceilings

Apart from the required static strength, each attachment point in the ceiling construction must be rated to withstand a load of at least 2 times the rated load of the entire rail system. The construction of the ceiling must not be critically damaged by the ceiling lift unit being driven into the endstops. This can only be calculated by an engineer and/or the owner of the building. For more information; see 4: Point load recommendations.

Minimum requirements on walls

Apart from the required static strength, the walls must be rated to withstand a load of at least 2 times the rated load of the entire rail system. The construction of the walls must not be critically damaged by the ceiling lift unit being driven into the endstops. This can only be calculated by an engineer and/or the owner of the building.



Testing the rail system

All ceiling lift systems must be weight tested immediately after completion of the installation. Use of a lift system to lift and/or transfer any person prior to certification by weight testing is strictly prohibited. For more information; see 5: Weight testing procedure.

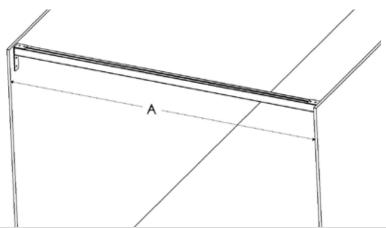


Safe working load

Different products on the same ceiling lift system (ceiling lift unit, sling bar, lifting sling, scales and other lifting accessories) may have different allowed safe working loads. The lowest allowed safe working load always determines the safe working load of the entire assembled system. Always check the safe working load for the ceiling lift unit and all lifting accessories before use. Contact your local Handicare and SystemRoMedic™ partner if you have any questions.

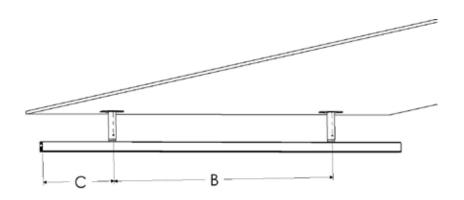






Span details

	Span (A) by rail	230 kg / 507 lbs	285 kg / 625 lbs
A	Maximum free span of single rail, Rail 64	2500 mm / 98 (inch.)	1700 mm / 67 (inch.)
	Maximum free span of single rail, Rail 120	5000 mm / 196 (inch.)	4000 mm / 157 (inch.)
	Maximum free span of single rail, Rail 160	7000 mm / 275 (inch.)	5000 mm / 196 (inch.)

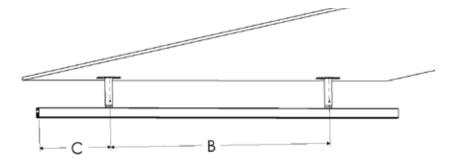


	Span (B) by fixation method	230 kg / 507 lbs	285 kg / 625 lbs
ſ	Maximum free span with ceiling bracket (wooden joists), Rail 64	1500 mm / 59 (inch.)	1500 mm / 59 (inch.)
В	Maximum free span with ceiling bracket (concrete), Rail 64	2500 mm / 98 (inch.)	1700 mm / 67 (inch.)
	Maximum free span with pendant, Rail 64	2500 mm / 98 (inch.)	2000 mm / 78 (inch.)

	Maximum free span with ceiling bracket (wooden joists), Rail 120	1500 mm / 59 (inch.)	1500 mm / 59 (inch.)
Е	Maximum free span with ceiling bracket (concrete), Rail 120	5000 mm / 196 (inch.)	4000 mm / 157 (inch.)
	Maximum free span with pendant, Rail 120	5000 mm / 196 (inch.)	4000 mm / 157 (inch.)

	Maximum free span with ceiling bracket (wooden joists), Rail 160	1500 mm / 59 (inch.)	1500 mm / 59 (inch.)
В	Maximum free span with pendant (concrete), Rail 160	7000 mm / 275 (inch.)	5000 mm / 196 (inch.)
	Maximum free span with pendant (concrete), Rail 160	7000 mm / 275 (inch.)	5000 mm / 196 (inch.)

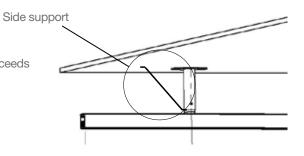




Overhang (C) by rail	230 kg / 507 lbs	285 kg / 625 lbs
Maximum overhang for single rail, Rail 64	500 mm / 19 (inch.)	300 mm / 11 (inch.)
Maximum overhang for single rail, Rail 120	1000 mm / 39 (inch.)	500 mm / 19 (inch.)
Maximum overhang for single rail, Rail 160	1200 mm / 47 (inch.)	600 mm / 23 (inch.)

Other dimensions	mm / inch.
Maximum distance between end of rail and back of upright support	12 mm / 0.47 (inch.)

Lateral side supports are required when the vertical drop exceeds 500 mm/ 19 (inch.)





The rails must be installed observing maximum free span and overhang limits. It is also essential for the performance that deflection of the rails is avoided. The deflection for a fully loaded system must be less than 5 mm per running meter. Reduce the distance between fixing points to achieve this.



Point load recommendations

The load upon each attachment point (ceiling bracket/pendant) is considered "point load." The structure of building must be able to support the load imposed upon it at each attachment point. Installation of a MilkyWay ceiling lift system requires that the existing structure, to which the rail system is attached, is able to withstand the loads imposed upon it by the ceiling lift system. Performance of structural check is the responsibility of others.

MilkyWay requires a two (2) times safety rating. Maximum point load for each support attachment point is based upon the maximum lifting capacity of the ceiling lift unit plus the estimated weight of ceiling lift equipment at support attachment point multiplied by a safety factor of two (2).

Standard system consists of a basic rail system or (x-y)/traverse system utilizing 1 ceiling lift unit. Bariatric system consists of a basic rail system or (x-y)/traverse system utilizing 2 ceiling lift units.

Maximum lifting capacity: standard system

Standard system 230 - Maximum capacity - 230 kg / 507 lbs Standard system 285 - Maximum capacity - 285 kg / 625 lbs

Maximum lifting capacity: bariatric system

Bariatric system 460 - Maximum capacity - 460 kg / 1014 lbs Bariatric system 570 - Maximum capacity - 570 kg / 1256 lbs

Estimated weight of the ceiling lift system equipment (lift motor, rails, pendant/ceiling bracket, traverse carrier, etc.) at each support location for standard system is 27 kg / 59 lbs.

Estimated weight of the ceiling lift system equipment (lift motors, rails, pendant/ceiling bracket, traverse carrier, etc.) at each support location for bariatric system is 45 kg / 99 lbs.

Standard systems:

230 kg / 507 lbs:	285 kg / 630 lbs:	
230 kg + 27 kg = 257 kg / 566 lbs working point load 257 kg x 2 = 514 kg / 1133 lbs maximum point load	$285 \text{ kg} + 27 \text{ kg} = $ 312 kg / 687 lbs working point load $312 \text{ kg} \times 2 = $ 624 kg / 1375 lbs maximum point load	
Bariatric systems:	005 /000	
230 kg / 507 lbs:	285 kg / 630 lbs:	
$(230 \text{ kg} \times 2) + 45 \text{ kg} = 505 \text{ kg} / 1113 \text{ lbs working point load}$ 505 kg × 2 = 1010 kg / 2226 lbs maximum point load	$(285 \text{ kg} \times 2) + 45 \text{ kg} = 615 \text{ kg} / 1355 \text{ lbs working point load}$ 615 kg \times 2 = 1230 kg / 2711 lbs maximum point load	



Weight testing procedure

Weight testing ensures adequate attachment of ceiling lift system to the support structure and performance of all operating parts. By utilizing weight equal to or greater than the maximum capacity of the lift motor, testing replicates maximum stress to the system under normal operating conditions.

The certified installer is responsible for weight testing each system immediately after installation is completed.

Procedure:

All SystemRoMedic™ ceiling lift systems are required to be weight tested immediately after the completion of installation. The use of ceiling lift system to lift and/or transfer of any person is strictly prohibited prior to certification by weight testing.

- 1. The ceiling lift system must be completely installed prior to weight testing.
- 2. Ensure that all attachment anchors and support system attachment hardware has been tightened to specified torque rating. Inspect all rail mounting hardware and traverse carriers for loose bolts.
- 3. The system is to be weight tested with a minimum of at least the rated lift motor maximum capacity. (i.e. RiseAtlas max. cap. is 285 kg / 625 lbs - minimum weight utilized is 285 kg / 625 lbs)
- 4. The motor installed in the system is utilized to lift the weight.
- 5. The weight must be clearly identified. The use of a scale between lift motor strap and sling bar attachment is strongly suggested.
- 6. The weight must be lifted so as not to come in contact with the floor at any point during the system test. A minimum of 50 mm clearance is suggested.
- 7. For systems utilizing ceiling mounted supports, the weight must be placed directly beneath each support for a minimum of 5 minutes to ensure all attachment anchorage is tested. For systems utilizing wall mounted supports, the weight must be placed as close as possible to the attachment point. If an obstruction hinders movement of the weight (i.e. toilet, etc.), the weight must be placed as close as possible to attachment point.
- 8. If an issue is discovered during the weight testing such as incorrect or loose attachments, the weight testing is to cease, issue is to be corrected, and the system is to be completely retested.
- 9. The weight test form is to be signed by the inspector as a proof of completed inspection. The customer representative who witnesses the inspection is requested to sign the weight test form as well as proof of acceptance of the system.

By signing this form I acknowledge that I have re weight testing of ceiling lift systems.	ad this form and I am fully aware of Handicare's policy regarding
Signature	Date
Print	

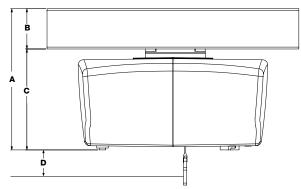




Dimensions

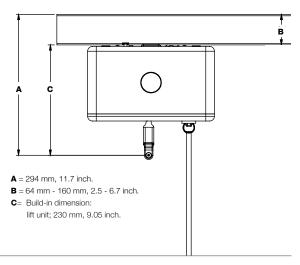
MilkyWay includes all the parts necessary for creating safe and flexible solutions. Different parts can be combined in different ways and, therefore, a MilkyWay rail system can have many different configurations and function in many different ways. Each rail system is individually designed, allowing for adaptation to specific conditions and for meeting of specific requirements. Hereunder and on the following pages, examples of dimensions in different applications are illustrated.

Reda in a basic rail system

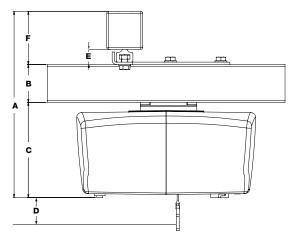


- **A** = 288 mm 384 mm, 11.3 15.1 inch.
- **B** = 64 mm 160 mm, 2.5 6.2 inch.
- C= Build-in dimension: lift unit; 160 mm, 6.2 inch.
- **D**= 60 mm, 2,36 inch.

RiseAtlas450T in a basic rail system

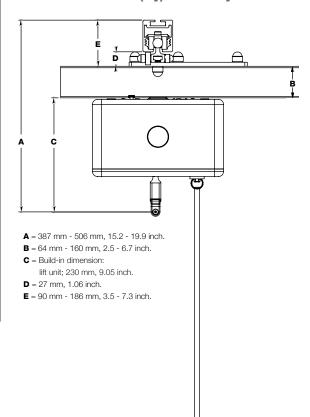


Reda in an (x-y)/traverse system



- **A** = 314 mm 506 mm, 12.3 19.9 inch.
- **B** = 64 mm 160 mm, 2.5 6.2 inch.
- C= Build-in dimension: lift unit; 160 mm, 6.2 inch.
- **D**= 60 mm, 2.36 inch.
- **E** = 27 mm, 1.06 inch.
- **F** = 90 mm 186 mm, 3.5 7.3 inch.

RiseAtlas450T in an (x-y)/traverse system









(x-y) system with Ceiling bracket standard and Rail 64 as primary rails and as secondary rail.

Build-in dimension: 185.3 mm (7.29 inch.)



(x-y) system with Ceiling bracket standard and Rail 64 as primary rails and Rail 120 as secondary rail.

Build-in dimension: 241.3 mm (9.5 inch.)



(x-y) system with Ceiling bracket standard and Rail 64 as primary rails and Rail 160 as secondary rail.

Build-in dimension: 281.3 mm (11.07 inch.)



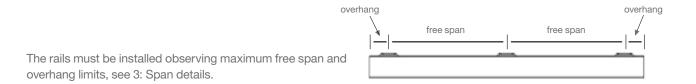
(x-y) system with Ceiling bracket standard and Rail 64 as primary rails and as secondary rail mounted between primary rails.

Build-in dimension: 142.2 mm (5.6 inch.)









(x-y) system with Ceiling bracket standard and Rail 120 as primary rails and as secondary rail.

Build-in dimension: 297.3 mm (11.7 inch.)



(x-y) system with Ceiling bracket standard and Rail 120 as primary rails and Rail 160 as secondary rail.

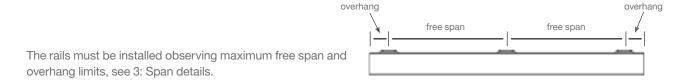
Build-in dimension: 337.3 mm (13.27 inch.)



(x-y) system with Ceiling bracket standard and Rail 120 as primary rails and as secondary rail mounted between primary rails.

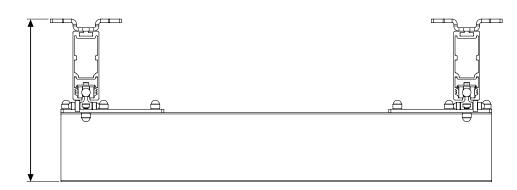






(x-y) system with Ceiling bracket standard and Rail 160 as primary rails and as secondary rail.





(x-y) system with Ceiling bracket standard and Rail 160 as primary rails and as secondary rail mounted between primary rails.

Build-in dimension: 238.3 mm (9.38 inch.)





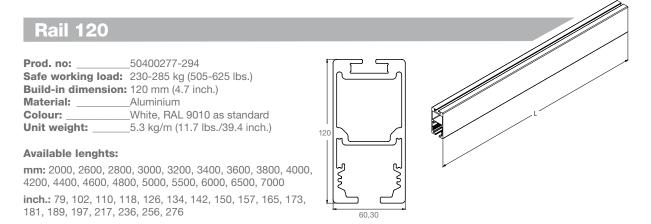
Straight rails

MilkyWay straight rails are available in three different rail profiles: 64 x 60 mm (2.52 x 2.36"), 120 x 60 mm (4.72 x 2.36") and 160 x 60 mm (6.30 x 2.36") and in lengths from 1600 to 7000 mm (62.99 to 275.59"). All rails are prepared for in-rail charging. All rails are made from powder-coated (white) aluminium.

50400262-276 Prod. no: **Safe working load:** 230-285 kg (505-625 lbs.) Build-in dimension: 64 mm (2.5 inch.) Material: _ Aluminium White, RAL 9010 as standard Colour: Unit weight: _3.4 kg/m (7.5 lbs./39.4 inch.)

Available lenghts:

mm: 1600, 1800, 2000, 2200, 2400, 2600, 2800, 3000, 3500, 4000, 4500, 5000, 5500, 6000, 7000 inch.: 63, 71, 79, 87, 94, 102, 110, 118, 138, 157, 177, 197, 217, 236, 276



Rail 160

50400295-299 Prod. no:

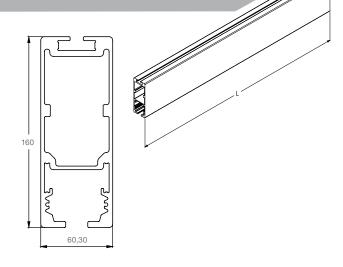
Safe working load: 230-285 kg (505-625 lbs.) Build-in dimension: 160 mm (6.3 inch.)

__ Aluminium Material:

White, RAL 9010 as standard Colour: __ 6.2 kg/m kg (13.7 lbs./39.4 inch.) Unit weight: _

Available lenghts:

mm: 5000, 5500, 6000, 6500, 7000 inch.: 197, 217, 236, 256, 276







Rail curves

MilkyWay rail curves are available in 15°, 22.5°, 45° and 90° variants and in one rail profile: 64 x 60 mm (2.52 x 2.36"). All rail curves are prepared for in-rail charging. All rail curves are made from powder-coated (white) aluminium.

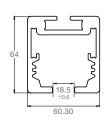
Rail curve 64-15 W

50400232 Safe working load: 285 kg (625 lbs.) Build-in dimension: 64 mm (2.5 inch.)

Material: Aluminium

White, RAL 9010 as standard Colour:

Unit weight: 2 kg (4.38 lbs.) Intended use: Basic rail systems







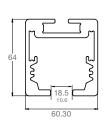
Rail curve 64-22.5 W

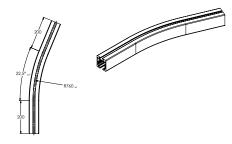
Prod. no: 50400231 Safe working load: 285 kg (625 lbs.) Build-in dimension: 64 mm (2.5 inch.)

Material: __ Aluminium

White, RAL 9010 as standard Colour:

Unit weight: 1.5 kg (3.2 lbs.) Intended use:_ Basic rail systems





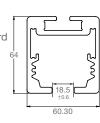
Rail curve 64-45 W

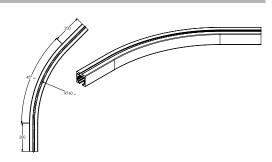
50400227 Prod. no: Safe working load: 285 kg (625 lbs.) Build-in dimension: 64 mm (2.5 inch.)

Material: __ Aluminium

White, RAL 9010 as standard Colour:

Unit weight: 2.5 kg (5.5 lbs.) Intended use: Basic rail systems



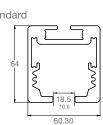


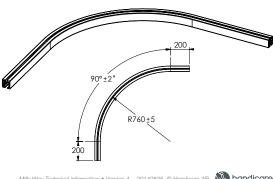
Rail curve 64-90 W

50400228 Prod. no: Safe working load: 285 kg (625 lbs.) Build-in dimension: 64 mm (2.5 inch.) Material: Aluminium

Colour: White, RAL 9010 as standard

Unit weight: _ _8 kg (17.6 lbs.) Intended use:_ __Basic rail systems





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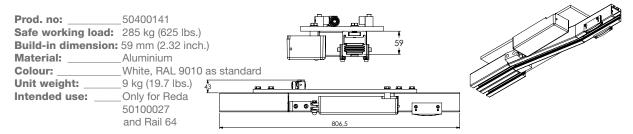




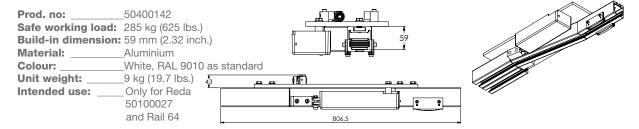
Switches

Switches are used to connect one rail or rail system to another, allowing the ceiling lift unit to travel between the two rails or rail systems for increased lifting areas/room coverage, flexibility and utility. MilkyWay offers switches for all kinds of rail systems. A shunting rail switches between two very short pieces of straight rail in a basic rail system while a turntable provides ultimate flexibility and is ideal for situations where intersections are required in a basic rail system or when a rail turn, which the standard rail curves cannot accommodate, is required. A transition gate connects a rail system with full room coverage to a basic rail system. Two transition gates may be combined to connect two rail systems with full room coverage.

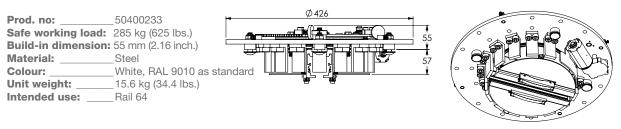
Shunting rail electrical left



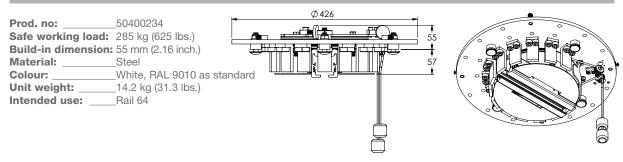
Shunting rail electrical right



Turntable, electrical 4-point



Turntable, manual 4-point

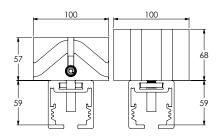


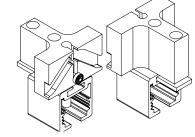


Transition gate manual 64-64

Prod. no: 50400226 Safe working load: 285 kg (625 lbs.) Build-in dimension: 57 mm (2.26 inch.) Material: _____Aluminium Colour: Aluminium _0.3 kg (0.65 lbs.)

Unit weight: _ Intended use: ____Rail 64

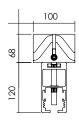


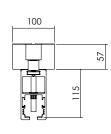


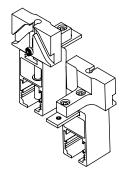
Transition gate manual 120-120

50400237 Prod. no: Safe working load: 285 kg (625 lbs.) Build-in dimension: 57 mm (2.26 inch.)

Material: _____ _Aluminium Colour: Aluminium Unit weight: _ _0.3 kg (0.65 lbs.) Intended use: ____Rail 120



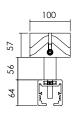


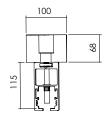


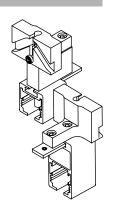
Transition gate manual 64-120

50400238 Prod. no: Safe working load: 285 kg (625 lbs.) Build-in dimension: 57 mm (2.26 inch.) Material: _Aluminium Colour: _ Aluminium

Unit weight: 0.3 kg (0.65 lbs.) Intended use: ___ Rail 64 and Rail 120





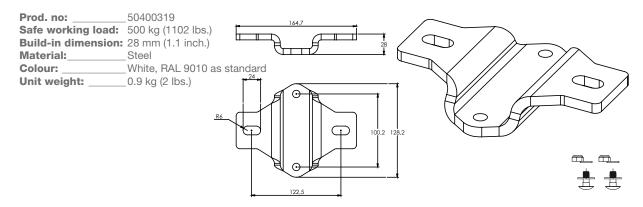




Ceiling fixtures - brackets

MilkyWay offers several different alternatives for installation of straight rails and rail curves on the ceiling. Depending on factors such as ceiling height and structure, different ceiling brackets and/or pendants can be used. Ceiling brackets are available in several models featuring different build-in dimensions and are installed with one or two fixings. Ceiling brackets can be easily installed on concrete, flush with the surface and adjusted from the rail. All ceiling brackets are made from powder-coated (white) steel.

Ceiling bracket standard



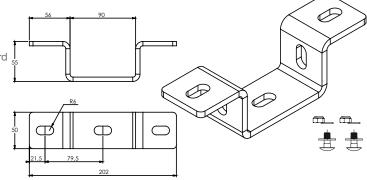
Universal bracket 55

Prod. no: 50400039 Safe working load: 285 kg (625 lbs.) Build-in dimension: 55 mm (2.16 inch.)

Material: Steel

Colour: White, RAL 9010 as standard

Unit weight: __ _0.6 kg (1.3 lbs.)



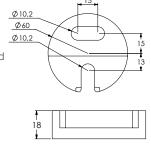
Ceiling bracket quick

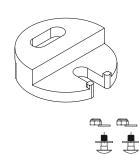
50400236 Prod. no: Safe working load: 285 kg (625 lbs.) Build-in dimension: 18 mm (0.7 inch.)

Material: Steel

White, RAL 9010 as standard Colour:

Unit weight: _ 0.2 kg (0.4 lbs.)









Ceiling fixtures - pendants

Pendants enable installation of rail systems onto high ceilings, while still allowing for the correct distance between rail and floor (2300 mm/90.55"). Pendants are available in several models and variants.

All pendants are very stable and easy to install. They are also, either steplessly or with fixed intervals, variable in length to enable correct height adjustment. This feature facilitates both design and installation of the system. It also enables adaptation to the room and the lifting needs at hand. All pendants are made from powder-coated (white) steel.

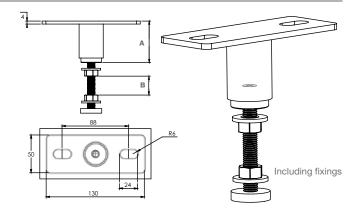
Pendant F55

50400163 Prod. no: Safe working load: 285 kg (625 lbs.) Build-in dimension (A): 55 mm (2.16 inch.) Height adjustable (B): _+20 mm (0.78 inch.)

Material:_

White, RAL 9010 as standard Colour:

Unit weight: 0.35 kg (0.8 lbs.)



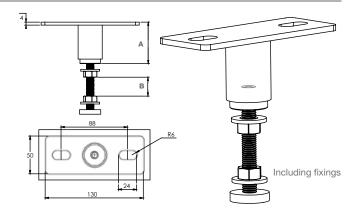
Pendant F105

Prod. no: 50400164 285 kg (625 lbs.) Safe working load: Build-in dimension (A): 105 mm (4.13 inch.) Height adjustable (B): _+20 mm (0.78 inch.)

Material: Steel

White, RAL 9010 as standard Colour:

Unit weight: 0.40 kg (0.9 lbs.)



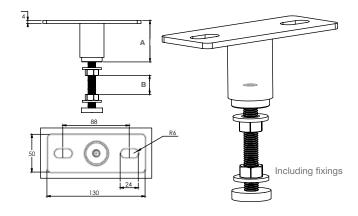
Pendant F150

Prod. no: 50400165 Safe working load: 285 kg (625 lbs.) Build-in dimension (A): 150 mm (5.9 inch.) Height adjustable (B): _+20 mm (0.78 inch.)

Material: Steel

Colour: White, RAL 9010 as standard

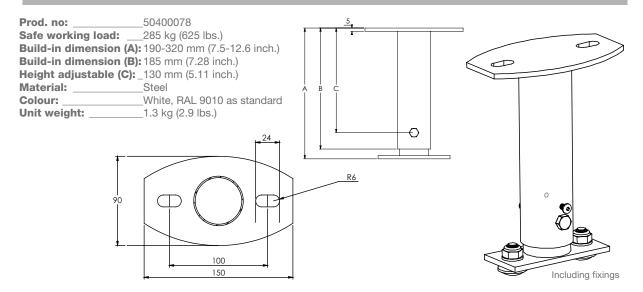
_0.45 kg (1.0 lbs.) Unit weight: _



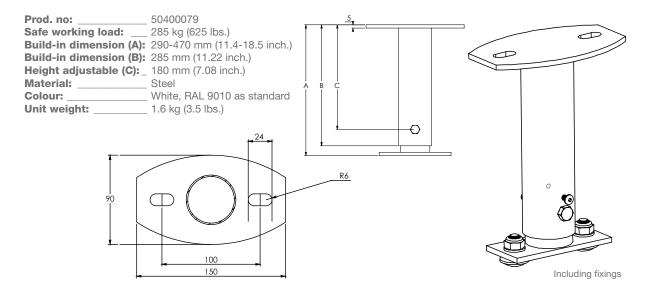




Pendant R190-320

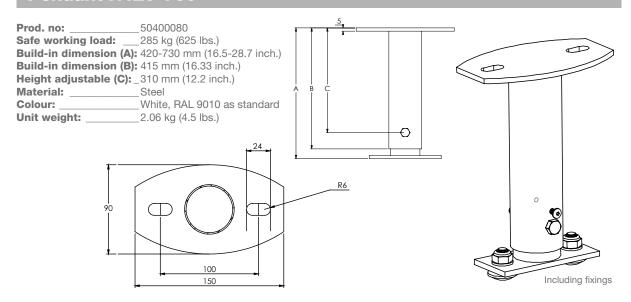


Pendant R290-470

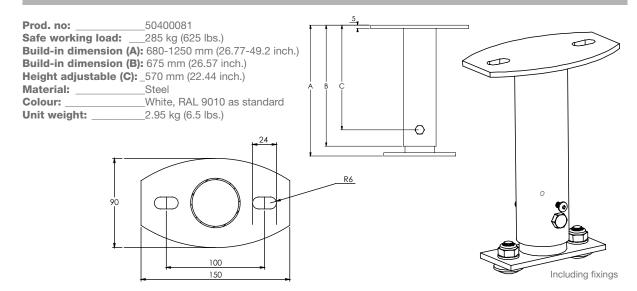




Pendant R420-730

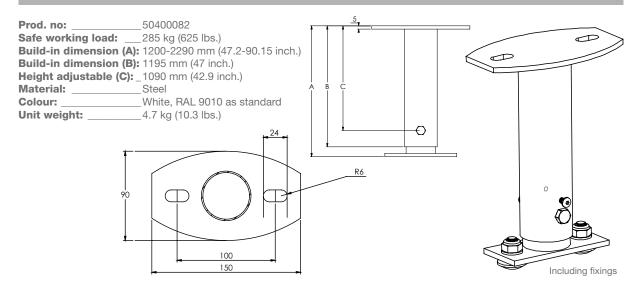


Pendant R680-1250

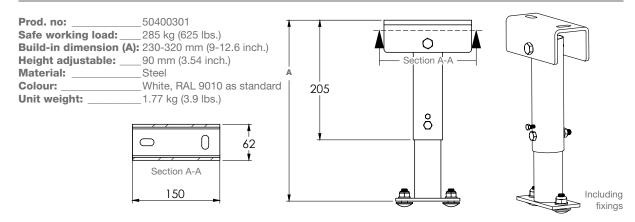




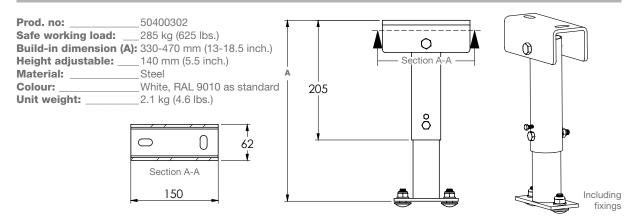
Pendant R1200-2290



Pendant angled 190-320



Pendant angled 290-470





Pendant angled 420-730

Prod. no: 50400303 Safe working load: 285 kg (625 lbs.)

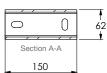
Build-in dimension (A): 460-730 mm (18.1-28.7 inch.)

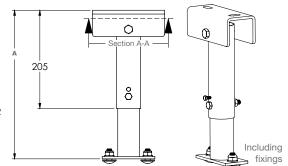
Height adjustable: ____ 270 mm (10.6 inch.)

Material: Steel

Colour: White, RAL 9010 as standard

Unit weight: 2.55 kg (5.62 lbs.)





Pendant angled 680-1250

50400304 Prod. no: Safe working load: 285 kg (625 lbs.)

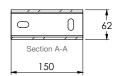
Build-in dimension (A): 720-1250 mm (28.3-49.2 inch.)

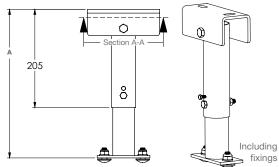
530 mm (20.86 inch.) Height adjustable: ___

Material: Steel

Colour: White, RAL 9010 as standard

Unit weight: _ 3.44 kg (7.58 lbs.)





Pendant angled 1200-2290

Prod. no: 50400305 Safe working load: 285 kg (625 lbs.)

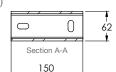
Build-in dimension (A): 1240-2290 mm (48.8-90.15 inch.)

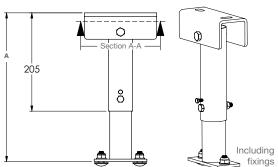
Height adjustable: ____ 1050 mm (41.33 inch.)

Material: _ Steel

Colour: White, RAL 9010 as standard

Unit weight: 5.21 kg (11.48 lbs.)





Threaded rod support kit

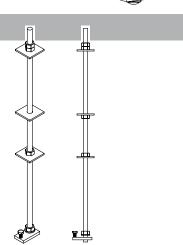
50400192 Safe working load: 285 kg (625 lbs.)

Build-in dimension: 200-500 mm (7.87-19.68 inch.)

Height adjustable: _350 mm (13.77 inch.)

Material: Steel Colour: Metal

Unit weight: __ _0.8 kg (1.8 lbs.)





Wall fixtures for free bearing rail systems

MilkyWay also offers several alternatives for wall-mounting of free bearing rail systems. The choice of fixtures depends on the wall structure and material, as well as the load that the system will carry. All brackets are made from powder-coated (white) steel.

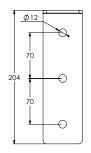
Wall bracket small

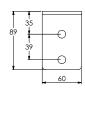
50400119 Safe working load: 230 kg (505 lbs.) Build-in dimension: 20 mm (0.7 inch.)

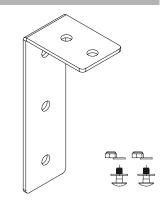
Material:_ Steel

Colour: _ White, RAL 9010 as standard

Unit weight: __ ___0.52 kg (1.1 lbs.)







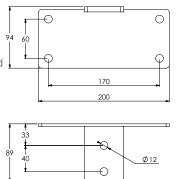
Wall bracket wide

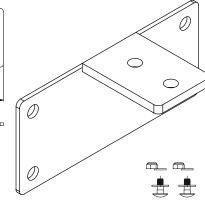
Prod. no: 50400120 Safe working load: _230 kg (505 lbs.) Build-in dimension: 20 mm (0.7 inch.)

Material: Steel

Colour: White, RAL 9010 as standard

0.85 kg (1.8 lbs.) Unit weight:





Wall bracket (plaster)

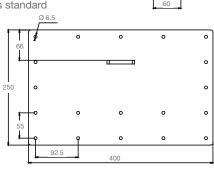
50400159 Prod. no: Safe working load: 230 kg (505 lbs.) Build-in dimension: 60 mm (2.36 inch.)

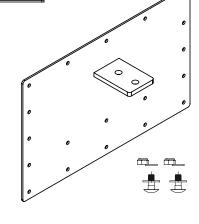
Material:_ Steel

Colour: _ White, RAL 9010 as standard

Unit weight: 2.65 kg (5.8 lbs.)

Intended use:_ On plaster





Ø 12



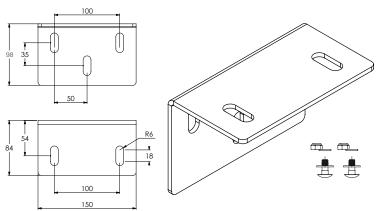
Wall bracket parallel

50400121 Prod. no: Safe working load: 230 kg (505 lbs.) Build-in dimension: 98 mm (3.9 inch.)

Material: Steel

White, RAL 9010 as standard Colour:

_0.76 kg (1.7 lbs.) Unit weight: _



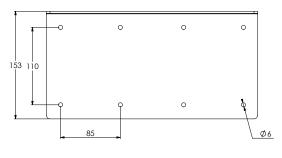
Wall bracket parallel (plaster)

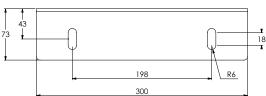
Prod. no: 50400160 Safe working load: _230 kg (505 lbs.) Build-in dimension: 153 mm (6.02 inch.)

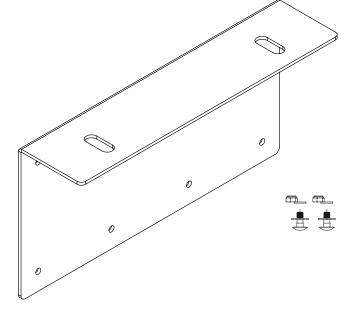
Material: Steel

White, RAL 9010 as standard Colour:

Unit weight: 1.55 kg (3.4 lbs.) Intended use:_ On plaster









Vertical support adjustable

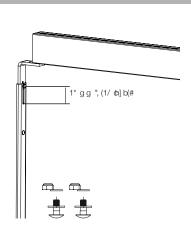
50400190 Prod. no: Safe working load: 285 kg (625 lbs.) Build-in dimension: 2300 mm (90.6 inch.)

__ Aluminium Material: ____

White, RAL 9010 as standard Colour:

Unit weight: _____ 3.07 kg (6.6 lbs.)





Vertical support adjustable

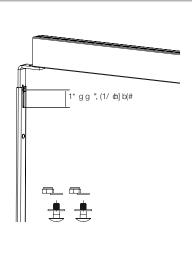
50400242 Prod. no: Safe working load: _ 285 kg (625 lbs.) Build-in dimension: 3085 mm (121.45 inch.)

Material: _ __ Aluminium

Colour: White, RAL 9010 as standard

Unit weight: ___ 3.67 kg (8 lbs.)







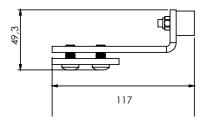
Accessories and installation equipment

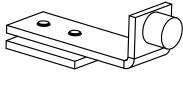
Endstop adjustable

Prod. no: _ 50400036 Steel

Material: ____ __ White, RAL 9010 as standard

Unit weight: _ 0.24 kg (0.5 lbs.) Intended use: Rail 64, Rail 120, Rail 160





Endstop bolt M8

Prod. no: 50400026 Material: ____ Steel

Intended use: Rail 64, Rail 120, Rail 160



Endstop bolt M8

Prod. no: ____ 50400027 Material: _ Steel / rubber

Intended use: Rail 64, Rail 120, Rail 160



Ø rubber bumper: 31 mm (1.22 inch.)

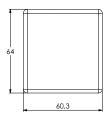


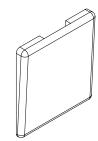
Endcap 64

Prod. no: _ 50400158 Plastic Material: ___

Colour: ____ White, RAL 9010 as standard Unit weight: _ 0.018 kg (0.039 lbs.)

Intended use: Rail 64





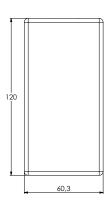
Endcap 120

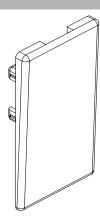
50400154 Prod. no: _ Material: _ Plastic

White, RAL 9010 as standard Colour: _

Unit weight: _ 0.034 kg (0.074 lbs.)

Intended use: Rail 120



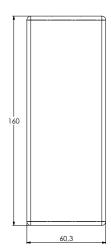


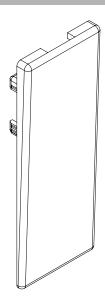
Endcap 160

50400155 Prod. no: _ Material: ____ Plastic

Colour: _____ White, RAL 9010 as standard Unit weight: _ 0.042 kg (0.092 lbs.)

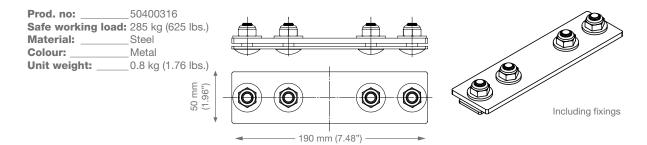
Intended use: Rail 160



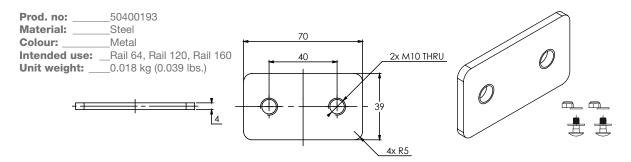




Joint bracket



Clamp bracket kit



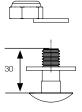
Coach bolt

50400235 Prod. no: Material: _ Steel Colour: Metal

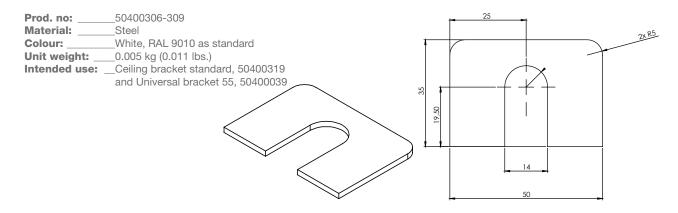
_0.018 kg (0.039 lbs.) Unit weight: Intended use: __Rail 64, Rail 120, Rail 160

Relevant facts: Replaces discontinued 50400194: Clasp nut 29 x 29 x 8 mm for use with one or two fixing points in rail.





Shim 0.5 / Shim 1.0 / Shim 2.0 / Shim 3.0





Shim quick 0.5 / Shim quick 1.0 / Shim quick 2.0

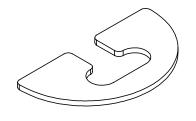
Prod. no: __ 50400310-312

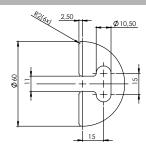
Material: ____ Steel

Colour: _ _White, RAL 9010 as standard

Unit weight: ____0.005 kg (0.011 lbs.)

Intended use: __Ceiling bracket quick, 50400236

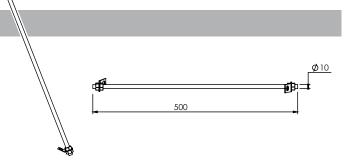




Side support kit

Prod. no: __ 50400075 Material: ____ Steel ___ Metal Colour:

Unit weight: _____ 0.3 kg (0.66 lbs.) Intended use: ____ Pendants



Pendant cover 28-38 / Pendant cover 40-50 / Pendant cover 50

Prod. no: _ 50400313-315

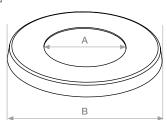
Material: _____Plastic

Colour: White, RAL 9010 as standard Intended use: __ 50400313: Pendant F

50400314: Pendant R and Pendant angled,

50400315: 50400313 and 50400314 and Pendant R and Pendant angled

Measurements:		
Product:	A:	B:
50400313, Pendant cover 28-38:	28-38 mm Ø (1.10-1.49" Ø)	56 mm Ø (2.24" Ø)
50400314, Pendant cover 40-50:	40-50 mm Ø (1.47-1.97" Ø)	64 mm Ø (2.52" Ø)
50400315, Pendant cover 50:	50 mm Ø (1.97" Ø)	120 mm Ø (4.72" Ø)



Vertical support adjustable kit

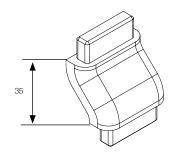
50400191 Prod. no: Safe working load: 285 kg (625 lbs.) Build-in dimension: 135 mm (5.31 inch.)

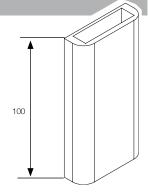
Material: _____ _Aluminium

Colour: White, RAL 9010 as standard

Unit weight: 0.71 kg (1.5 lbs.)

Used with 50400190, 50400242 Intended use: ____









Extension rail

Vertical support adjustable Extension rail 18,9 Safe working load: 285 kg (625 lbs.) Built-in dimension:_35 mm (1.37 inch.) Material: _____Aluminium _White, RAL 9010 as standard Colour: Unit weight: _1.7 kg (3.74 lbs.) Rail 120 / Rail 160 Rail 120, Rail 160 and Intended use: Vertical support adjustable, Including fixings 50400190 / 50400242

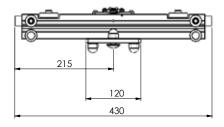
Traverse trolley 3000 flex

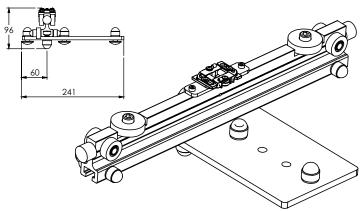
Safe working load: 285 kg (625 lbs.) Build-in dimension: 29 mm (1.14 inch.)

Material: _____Steel

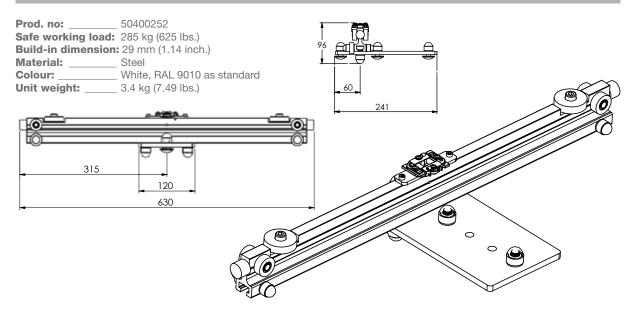
__White, RAL 9010 as standard Colour: _

Unit weight: _ _2.8 kg (6.17 lbs.)





Traverse trolley 6500 flex





Extension cable traverse trolley

__ 50400049

Intended use: ____ For traverse trolleys 50400251-252



Conductor rail and insulator

50400169 = 2000 mm Prod. no: _ 50400170 = 3000 mm

50400171 = 4000 mm 50400172 = 5000 mm

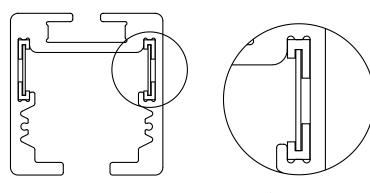
50400173 = 6000 mm 50400174 = 7000 mm 50400175 = 8000 mm

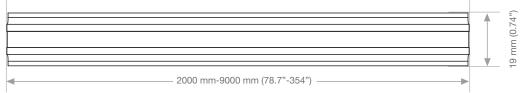
50400176 = 9000 mm

Material: Plastic / aluminium

Unit weight: _0.1 kg / m (0.22 lbs / 39.4 inch.)

Intended use: ___Rail 64, Rail 120, Rail 160







MilkyWay straight rails

Art. No.	Product name	Description	Unit
50400262	Rail 64-1600	64 x 60 mm / 2.52" x 2.36", 1600 mm / 62.99".	1 Pce
50400263	Rail 64-1800	64 x 60 mm / 2.52" x 2.36", 1800 mm / 70.87".	1 Pce
50400264	Rail 64-2000	64 x 60 mm / 2.52" x 2.36", 2000 mm / 78.74".	1 Pce
50400265	Rail 64-2200	64 x 60 mm / 2.52" x 2.36", 2200 mm / 86.61".	1 Pce
50400266	Rail 64-2400	64 x 60 mm / 2.52" x 2.36", 2400 mm / 94.49".	1 Pce
50400267	Rail 64-2600	64 x 60 mm / 2.52" x 2.36", 2600 mm / 102.36".	1 Pce
50400268	Rail 64-2800	64 x 60 mm / 2.52" x 2.36", 2800 mm / 110.24".	1 Pce
50400269	Rail 64-3000	64 x 60 mm / 2.52" x 2.36", 3000 mm / 118.11".	1 Pce
50400270	Rail 64-3500	64 x 60 mm / 2.52" x 2.36", 3500 mm / 137.80".	1 Pce
50400271	Rail 64-4000	64 x 60 mm / 2.52" x 2.36", 4000 mm / 157.48".	1 Pce
50400272	Rail 64-4500	64 x 60 mm / 2.52" x 2.36", 4500 mm / 177.17".	1 Pce
50400273	Rail 64-5000	64 x 60 mm / 2.52" x 2.36", 5000 mm / 196.85".	1 Pce
50400274	Rail 64-5500	64 x 60 mm / 2.52" x 2.36", 5500 mm / 216.54".	1 Pce
50400275	Rail 64-6000	64 x 60 mm / 2.52" x 2.36", 6000 mm / 236.22".	1 Pce
50400276	Rail 64-7000	64 x 60 mm / 2.52" x 2.36", 7000 mm / 275.59".	1 Pce
50400277	Rail 120-2000	120 x 60 mm / 4.72" x 2.36", 2000 mm / 78.74".	1 Pce
50400278	Rail 120-2600	120 x 60 mm / 4.72" x 2.36", 2600 mm / 102.36".	1 Pce
50400279	Rail 120-2800	120 x 60 mm / 4.72" x 2.36", 2800 mm / 110.24".	1 Pce
50400280	Rail 120-3000	120 x 60 mm / 4.72" x 2.36", 3000 mm / 118.11".	1 Pce
50400281	Rail 120-3200	120 x 60 mm / 4.72" x 2.36", 3200 mm / 125.98".	1 Pce
50400282	Rail 120-3400	120 x 60 mm / 4.72" x 2.36", 3400 mm / 133.86".	1 Pce
50400283	Rail 120-3600	120 x 60 mm / 4.72" x 2.36", 3600 mm / 141.73".	1 Pce
50400284	Rail 120-3800	120 x 60 mm / 4.72" x 2.36", 3800 mm / 149.61".	1 Pce
50400285	Rail 120-4000	120 x 60 mm / 4.72" x 2.36", 4000 mm / 157.48".	1 Pce
50400286	Rail 120-4200	120 x 60 mm / 4.72" x 2.36", 4200 mm / 165.35".	1 Pce
50400287	Rail 120-4400	120 x 60 mm / 4.72" x 2.36", 4400 mm / 173.23".	1 Pce
50400288	Rail 120-4600	120 x 60 mm / 4.72" x 2.36", 4600 mm / 181.10".	1 Pce
50400289	Rail 120-4800	120 x 60 mm / 4.72" x 2.36", 4800 mm / 188.98".	1 Pce
50400290	Rail 120-5000	120 x 60 mm / 4.72" x 2.36", 5000 mm / 196.85".	1 Pce
50400291	Rail 120-5500	120 x 60 mm / 4.72" x 2.36", 5500 mm / 216.54".	1 Pce
50400292	Rail 120-6000	120 x 60 mm / 4.72" x 2.36", 6000 mm / 236.22".	1 Pce
50400293	Rail 120-6500	120 x 60 mm / 4.72" x 2.36", 6500 mm / 255.91".	1 Pce
50400294	Rail 120-7000	120 x 60 mm / 4.72" x 2.36", 7000 mm / 275.59".	1 Pce
50400295	Rail 160-5000	160 x 60 mm / 6.30" x 2.36", 5000 mm / 196.85".	1 Pce
50400296	Rail 160-5500	160 x 60 mm / 6.30" x 2.36", 5500 mm / 216.54".	1 Pce
50400297	Rail 160-6000	160 x 60 mm / 6.30" x 2.36", 6000 mm / 236.22".	1 Pce
50400298	Rail 160-6500	160 x 60 mm / 6.30" x 2.36", 6500 mm / 255.91".	1 Pce
50400299	Rail 160-7000	160 x 60 mm / 6.30" x 2.36", 7000 mm / 275.59".	1 Pce





MilkyWay rail curves

Art. No.	Product name	Description	Unit
		·	
50400232	Rail curve 64-15 W	15°, 64 x 60 mm/ 2.5" x 2.4", (R760).	1 Pce
50400231	Rail curve 64-22.5 W	22.5°, 64 x 60 mm/ 2.5" x 2.4", (R760).	1 Pce
50400227	Rail curve 64-45 W	45°, 64 x 60 mm/ 2.5" x 2.4", (R760).	1 Pce
50400228	Rail curve 64-90 W	90°, 64 x 60 mm/ 2.5" x 2.4", (R760).	1 Pce

MilkyWay switches

Art. No.	Product name	Description	Unit
50400141	Shunting rail electrical left	Electrical rail switch, left.	1 Pce
50400142	Shunting rail electrical right	Electrical rail switch, right.	1 Pce
50400233	Turntable	Electrical, 4-point, adjustable.	1 Pce
50400234	Turntable	Manual, 4-point, adjustable.	1 Pce
50400226	Transition gate manual 64-64	Manual, for connecting Rail 64 to Rail 64.	1 Pce
50400237	Transition gate manual 120-120	Manual, for connecting Rail 120 to Rail 120.	1 Pce
50400238	Transition gate manual 64-120	Manual, for connecting Rail 64 to Rail 120.	1 Pce

MilkyWay ceiling fixtures - brackets

Art. No.	Product name	Description	Unit
50400319	Ceiling bracket standard	28 x 191 mm/ 1.10" x 7.52", incl. fixings.	1 Set
50400039	Universal bracket 55	55 x 202 mm/ 2.16" x 7.95", incl. fixings.	1 Set
50400236	Ceiling bracket quick	Ø 60 x 18 mm/ 2.36" x 0.71", incl. fixings.	1 Set



MilkyWay ceiling fixtures - pendants

Art. No.	Product name	Description	Unit
50400163	Pendant F55	55-75 mm/ 2.2"-2.9", incl. fixings.	1 Set
50400164	Pendant F105	105-125 mm/ 4.1"-4.9", incl. fixings.	1 Set
50400165	Pendant F150	150-170 mm/ 5.9"-6.7", incl. fixings.	1 Set
50400078	Pendant R190-320	190-320 mm/ 7.5"-12.6", incl. fixings.	1 Set
50400079	Pendant R290-470	290-470 mm/ 11.4"-18.5", incl. fixings.	1 Set
50400080	Pendant R420-730	420-730 mm/ 16.5"-28.7", incl. fixings.	1 Set
50400081	Pendant R680-1250	680-1250 mm/ 26.8"-49.2", incl. fixings.	1 Set
50400082	Pendant R1200-2290	1200-2290 mm/ 47.2"-90.2", incl. fixings.	1 Set
50400301	Pendant angled 190-320	190-320 mm/ 7.5"-12.6", 0-180°, incl. fixings.	1 Set
50400302	Pendant angled 290-470	290-470 mm/ 11.4"-18.5", 0-180°, incl. fixings.	1 Set
50400303	Pendant angled 420-730	420-730 mm/ 16.5"-28.7", 0-180°, incl. fixings.	1 Set
50400304	Pendant angled 680-1250	680-1250 mm/ 26.8"-49.2", 0-180°, incl. fixings.	1 Set
50400305	Pendant angled 1200-2290	1200-2290 mm/ 47.2"-90.2", 0-180°, incl. fixings.	1 Set
50400192	Threaded rod support kit	M10, 200-500 mm/ 7.9"-19.7".	1 Set

MilkyWay wall fixtures for free bearing rail systems

Art. No.	Product name	Description	Unit
50400119	Wall bracket small	204 x 60 mm/ 8" x 2.4", incl. fixings.	1 Set
50400120	Wall bracket wide	94 x 200 mm/ 3.7" x 7.8", incl. fixings.	1 Set
50400159	Wall bracket (plaster)	250 x 400 mm/ 9.8" x 15.7", incl. fixings.	1 Set
50400121	Wall bracket parallel	98 x 150 mm/ 3.9" x 5.9", incl. fixings.	1 Set
50400160	Wall bracket parallel (plaster)	153 x 300 mm/ 6" x 11.8", incl. fixings.	1 Set
50400190	Vertical support adjustable	2230-2300 mm/ 87.8"- 90.6", incl. fixings.	1 Set
50400242	Vertical support adjustable	3015-3085 mm/ 118.7"- 121.5", incl. fixings.	1 Set



MilkyWay accessories and installation equipment

Art. No.	Product name	Description	Unit
50400036	Endstop adjustable	For all MilkyWay rails.	1 Pce
50400026	Endstop bolt M8	M8 x 70 mm/ 2.8", for all MilkyWay rails.	1 Pce
50400027	Endstop bolt M8	M8 x 70 mm/ 2.8", with rubber bumper, for all MilkyWay rails.	1 Pce
50400158	Endcap 64	For Rail 64.	1 Pce
50400154	Endcap 120	For Rail 120.	1 Pce
50400155	Endcap 160	For Rail 160.	1 Pce
50400316	Joint bracket	Fixture for connecting of rails and/or rail curves, incl. fixings.	1 Set
50400193	Clamp bracket kit	Fixture for mounting of rails on top of brackets and traverse trolleys, incl. fixings.	1 Set
50400235	Coach bolt	2 pcs M10 x 30 mm, incl. washers and nuts, for MilkyWay rail fixtures.	1 Set
50400306	Shim 0.5	Spacer 0.5 mm. For Ceiling bracket standard, 50400319 and Universal bracket 55, 50400039.	20 Pcs
50400307	Shim 1.0	Spacer 1.0 mm. For Ceiling bracket standard, 50400319 and Universal bracket 55, 50400039.	20 Pcs
50400308	Shim 2.0	Spacer 2.0 mm. For Ceiling bracket standard, 50400319 and Universal bracket 55, 50400039.	20 Pcs
50400309	Shim 3.0	Spacer 3.0 mm. For Ceiling bracket standard, 50400319 and Universal bracket 55, 50400039.	20 Pcs
50400310	Shim quick 0.5	Spacer 0.5 mm. For Ceiling bracket quick, 50400236.	20 Pcs
50400311	Shim quick 1.0	Spacer 1.0 mm. For Ceiling bracket quick, 50400236.	20 Pcs
50400312	Shim quick 2.0	Spacer 2.0 mm. For Ceiling bracket quick, 50400236.	20 pcs
50400075	Side support kit	For pendants.	1 Set
50400313	Pendant cover 28-38	For all variants of Pendant F.	1 Pce
50400314	Pendant cover 40-50	For all variants of Pendant R and Pendant angled.	1 Pce
50400315	Pendant cover 50	Accessory for Pendant cover 50400313, 50400314. For all variants of Pendant R and Pendant angled (ceiling-part).	1 Pce
50400191	Vertical support adjustable kit	For Vertical support adjustable, 50400190, 50400242. For walls with skirting boards, build-in dimension 135 mm/ 5.3".	1 Set
50400318	Extension rail	Extends Rail 120/Rail 160 by up to 300 mm, incl. locking plate and fixings.	1 Set
50400251	Traverse trolley 3000 flex	In-rail charging/end point charging, 1 pair, incl fixings.	1 Set
50400252	Traverse trolley 6500 flex	In-rail charging/end point charging, 1 pair, incl fixings.	1 Set
70200049	Extension cable traverse trolley	For traverse trolleys 50400251, 50400252.	
50400169	Conductor rail and insulator 2	In-rail charging, 2000 mm/ 78.74".	1 Pair
50400170	Conductor rail and insulator 3	In-rail charging, 3000 mm/ 118.11".	1 Pair
50400171	Conductor rail and insulator 4	In-rail charging, 4000 mm/ 157.48".	1 Pair
50400172	Conductor rail and insulator 5	In-rail charging, 5000 mm/ 196.85".	1 Pair
50400173	Conductor rail and insulator 6	In-rail charging, 6000 mm/ 236.22".	1 Pair
50400174	Conductor rail and insulator 7	In-rail charging, 7000 mm/ 275.59".	1 Pair
50400175	Conductor rail and insulator 8	In-rail charging, 8000 mm/ 314.96".	1 Pair
50400176	Conductor rail and insulator 9	In-rail charging, 9000 mm/ 354.33".	1 Pair





More information

For more information about MilkyWay; instructions for design and installation and step-by-step examples of different types of installations, please consult the "MilkyWay Handbook" document or contact your local Handicare and SystemRoMedic™ partner. All contact details can be found on our website, www.handicare.com.

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